- 28. The headbox in accordance with claim 26, wherein said high-performance polymer has a tensile strength  $R_m$  (DIN 53455) in the range of about 50 N/mm<sup>2</sup> to about 150 N/mm<sup>2</sup>, and a breaking elongation  $A_s$  (DIN 53455) in a range of about 20 % to about 80 %.
- 29. The headbox in accordance with claim 28, wherein said tensile strength  $R_{\rm m}$  is in a range of about 70 N/mm<sup>2</sup> to about 110 N/mm<sup>2</sup>, and said breaking elongation  $A_{\rm s}$  is in a range of about 30 % to 60 %.
- 30. The headbox in accordance with claim 26, wherein said high-performance polymer has a modulus of elasticity E (DIN 53457, ISO 527-2) in a range of about 500 N/mm<sup>2</sup> to about 10,000 N/mm<sup>2</sup>.
- 31. The headbox in accordance with claim 30, wherein said modulus of elasticity E is in a range of about 1,000 N/mm² to about 5,000 N/mm².
- 32. The headbox in accordance with claim 26, wherein said high-performance polymer has an impact strength when notched (ISO 179) of about 40 kJ/m<sup>2</sup> to about 100 kJ/m<sup>2</sup>.
- 33. The headbox in accordance with claim 32, wherein said impact strength is in a range of about 45 kJ/m² to about 90 kJ/m².
- 34. The headbox in accordance with claim 26, wherein said high-performance polymer has a moisture acceptance FA (ISO 62) in the range of about 0.05 % to about 2 %.
- 35. The headbox in accordance with claim 34, wherein said moisture acceptance FA is in a range of about 0.2 % to about 1.2 %.
- 36. The headbox in accordance with claim 26, wherein said high-performance polymer has a heat resistance WB (DIN 53461) in the range of about 120°C to about 230°C.
  - 37. The headbox in accordance with claim 36, wherein said heat resistance

WB is in a range of about 170°C to about 220°C.

- 38. The headbox in accordance with claim 26, wherein said high-performance polymer has a low swelling O in a range of about 0.02 % to about 0.2 %.
- 39. The headbox in accordance with claim 38, wherein said low swelling Q is a low linear swelling  $Q_r$ .
- 40. The headbox in accordance with claim 26, wherein said high-performance polymer comprises at least one of polyphenylene sulphone (PSU), polyether sulphone (PES), polyetherimide (PEI), and polysulphone (PSU).
- 41. The headbox in accordance with claim 26, further comprising a jet end, and said lamella includes a free end arranged to extend to a region of said jet end,

wherein said free end comprises an structure less end region with a dull lamella end having a height less than about 0.4 mm.

- 42. The headbox in accordance with claim 41, wherein said height of said dull lamella end is less than about 0.3 mm.
- 43. The headbox in accordance with claim 26, further comprising a jet end, and said lamella includes a free end arranged to extend to a region of said jet end.

wherein said free end comprises structured end region with a dull lamella end having a height of more than about 0.5 mm.

- 44. The headbox in accordance with plaim 43, wherein said structured end region comprises grooves having at least one of:
- (A) at least one of essentially rectangular, wedge-shaped, parabolic, and essentially round structure, and
  - (B) varying depth.
- 45. The headbox in accordance with claim 43, wherein at least said lamella end is constructed of said at least one high-performance polymer.
  - 46. The headbox in accordance with claim 26, wherein said lamella is

constructed of said high-performance polymer in a homogenous structure.

- 47. The headbox in accordance with claim 26, further comprising a sectioned stock density control.
- 48. The headbox in accordance with claim 26, wherein said headbox is sized for a flow speed greater than about 1,500 m/s.
- 49. The headbox in accordance with claim 48, wherein said flow speed is greater than about 1,800 m/s.
- 50. The headbox in accordance with claim 26, wherein said lamella is arranged as a separating lamella in a multi-layered headbox.